

Safety Data Sheet

Prepared according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Revision date: 01/22/2016 Version: 2.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name

: R1 Epoxy Resin

Product form

: Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.3. Details of the supplier of the safety data sheet

New Nautical Coatings, Inc. Sea Hawk Premium Yacht Finishes 14805 49th Street North Clearwater, FL 33762 USA Only: 1-800-528-0997 International: (727) 523-8053

1.4. Emergency telephone numbers

Emergency number

- : CHEMTREC day or night inside USA & Canada
- 1-800-424-9300
 - : CHEMTREC day or night outside USA & Canada
 - +1-703-741-5970
 - : Poison Control Center
 - 1-800-222-1222

SECTION 2: Hazards identification

2.1.	Classification of th	e substance	or mixture
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GHS-US classification

Skin Irrit. 2	H315
Eye Irrit. 2A	H319
Skin Sens. 1	H317
Aquatic Chronic 2	H411

2.2. Label elements

GHS-US labelling

Hazard pictograms (GHS-US) GHS07 GHS09 Signal word (GHS-US) Warning Hazard statements (GHS-US) : H315 - Causes skin irritation H317 - May cause an allergic skin reaction H319 - Causes serious eye irritation H411 - Toxic to aquatic life with long lasting effects Precautionary statements (GHS-US) : P261 - Avoid breathing vapours, fume, gas, spray, mist, dust P264 - Wash hands, forearms and face thoroughly after handling P272 - Contaminated work clothing must not be allowed out of the workplace P273 - Avoid release to the environment P280 - Wear eye protection, protective gloves, protective clothing P302+P352 - If on skin: Wash with plenty of soap and water P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing P321 - Specific treatment (see first aid instructions on this label) P332+P313 - If skin irritation occurs: Get medical advice/attention P333+P313 - If skin irritation or rash occurs: Get medical advice/attention P337+P313 - If eye irritation persists: Get medical advice/attention

- P362 Take off contaminated clothing and wash before reuse
- P362+P364 Take off contaminated clothing and wash it before reuse
- P391 Collect spillage

P501 - Dispose of contents/container to a licensed hazardous-waste disposal contractor or collection site except for empty clean containers which can be disposed of as non-hazardous waste

2.3. Other hazards

Other hazards not contributing to the

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classification

2.4. Unknown acute toxicity (GHS US)

This mixture consists of ingredients of 10% unknown acute dermal toxicity and 85% unknown acute inhalation toxicity

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Name	Product identifier	%
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1- phenyleneoxymethylene)]bis-, homopolymer	(CAS No) 25085-99-8	60 - 100
Phenol, polymer with formaldehyde, glycidyl ether	(CAS No) 28064-14-4	7 - 13

SECTION 4: First aid measures

4.1. Description of first aid measure	S
First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if breathing is affected. If breathing is difficult, supply oxygen.
First-aid measures after skin contact	: IF ON SKIN (or clothing): Remove affected clothing and wash all exposed skin with water for at least 15 minutes. If irritation develops or persists, get medical attention.
First-aid measures after eye contact	: IF IN EYES: Immediately flush with plenty of water for at least 15 minutes. Remove contact lenses if present and easy to do so. If pain, blinking, or irritation develops or persists, get medical attention. Continue rinsing.
First-aid measures after ingestion	: IF SWALLOWED: rinse mouth thoroughly. Do not induce vomiting without advice from poison control center or medical professional. Get medical attention if you feel unwell.
4.2. Most important symptoms and e	effects, both acute and delayed
Symptoms/injuries	: Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.
Symptoms/injuries after inhalation	: May cause respiratory irritation.
Symptoms/injuries after skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Symptoms/injuries after eye contact	: Causes serious eye irritation.
Symptoms/injuries after ingestion	: May cause gastrointestinal irritation.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

Section 5: Firefighting measures 5.1. Extinguishing media Suitable extinguishing media : Carbon dioxide. Dry powder. Alcohol-resistant foam. Sand.

5.2. Special hazards arising from th	Special hazards arising from the substance or mixture		
Fire hazard	: No data available.		
Explosion hazard	: No data available.		
Reactivity	: No dangerous reactions known under normal conditions of use.		
5.3. Advice for firefighters			
Firefighting instructions	: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Do not dispose of fire-fighting water in the environment.		
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.		

SECTION 6: Accidental release measures

6.1.	Personal precautions, protective equipment and emergency procedures			
6.1.1.	For non-emergency personnel			
Protectiv	ve equipment	: Wear Protective equipment as described in Section 8.		
Emergency procedures		: Evacuate unnecessary personnel.		
6.1.2.	For emergency responders			
Protectiv	re equipment	: Wear suitable protective clothing, gloves and eye or face protection. Approved supplied-air respirator, in case of emergency.		

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment.

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6.3. Methods and material for contain	ment and cleaning up
For containment	: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up	: Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Place in a suitable container for disposal in accordance with the waste regulations (see Section 13). Exclude sources of ignition and ventilate the area. Waste from this product may be hazardous as defined under RCRA (40 CFR 261).
6.4. Reference to other sections	
No additional information available	
SECTION 7: Handling and storage	
7.1. Precautions for safe handling	
Precautions for safe handling	: Wash hands and other exposed areas with mild soap and water before eating, drinking or

Conditions for safe storage, including any incompatibilities 72

<i>1.2.</i> Conditions for sale storage,	including any incompatibilities
Storage conditions	: Keep only in the original container in a cool, well ventilated place away from : Direct sunlight,
	Heat sources. Keep container closed when not in use.

spray.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. **Control parameters**

Oxirane, 2,2'-[(1-methylethylidene)bis	(4,1-phenyleneoxymethylene)]bis-, homopolymer (25085-99-8)
Remark (ACGIH)	OELs not established
Remark (OSHA)	OELs not established
Phenol, polymer with formaldehyde,	glycidyl ether (28064-14-4)
Remark (ACGIH)	OELs not established
Remark (OSHA)	OELs not established
Benzyl alcohol (100-51-6)	
Remark (ACGIH)	OELs not established
Remark (OSHA)	OELs not established

8.2. **Exposure controls**

Appropriate engineering controls

: Provide adequate general and local exhaust ventilation. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Use explosion-proof equipment with flammable materials. Ensure adequate ventilation, especially in confined areas.

smoking and when leaving work. Avoid contact with eyes. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container closed when not in use. Containers of this material may be hazardous when emptied. Do not breathe mist,

Personal protective equipment



Gloves. Protective goggles. Protective clothing.

Hand protection

Eye protection

Skin and body protection

- Use gloves chemically resistant to this material when prolonged or repeated contact could 1 occur. Gloves should be classified under Standard EN 374 or ASTM F1296. Suggested glove materials are: Neoprene, Nitrile/butadiene rubber, Polyethylene, Ethyl vinyl alcohol laminate, PVC or vinyl. Suitable gloves for this specific application can be recommended by the glove supplier.
- Wear eye protection, including chemical splash goggles and a face shield when possibility exists for eye contact due to spraying liquid or airborne particles.
- : Wear long sleeves, and chemically impervious PPE/coveralls to minimize bodily exposure.
- Respiratory protection Use NIOSH-approved dust/particulate respirator. Where vapor, mist, or dust exceed PELs or other applicable OELs, use NIOSH-approved respiratory protective equipment.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties 9.1. Physical state : Liquid Color Clear.

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Odor		:	No data available
Odor Thr	eshold	:	No data available
pН		:	No data available
Relative e	evaporation rate (butylacetate=1)	:	No data available
Melting p	oint	:	No data available
Freezing	point	:	No data available
Boiling po	pint	:	No data available
Flash poi	nt	:	>200°F (Tag Closed Cup)
Auto-ignit	tion temperature	:	No data available
Decompo	osition temperature	:	No data available
Flammab	ility (solid, gas)	:	No data available
Vapour p	ressure	:	No data available
Relative v	vapour density at 20 °C	:	No data available
Relative of	density	:	No data available
Density		:	1.14 g/cm ³
Solubility		:	No data available
Log Pow		:	No data available
Log Kow		:	No data available
Viscosity,	, kinematic	:	No data available
Viscosity,	, dynamic	:	No data available
Explosive	properties	:	No data available
Oxidising	properties	:	No data available
Explosive	limits	:	No data available
9.2.	Other information		

Other information 9.2.

No additional information available

SECTION 10: Stability and reactivity

Reactivity 10.1.

No dangerous reactions known under normal conditions of use.

10.2. **Chemical stability**

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of hazardous reactions

None known.

10.4. Conditions to avoid

Sparks. Heat. Open flame. Extremely high or low temperatures. Direct sunlight.

10.5. Incompatible materials

No data available.

Hazardous decomposition products 10.6.

No data available.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity	: Not classified	
Skin corrosion/irritation	: Causes skin irritation.	
Serious eye damage/irritation	: Causes serious eye irritation.	
Respiratory or skin sensitisation	: May cause an allergic skin reaction.	
Germ cell mutagenicity	: Not classified	
Carcinogenicity	: Not classified	
Reproductive toxicity	: Not classified	
Specific target organ toxicity (single exposure)	: Not classified	
Specific target organ toxicity (repeated exposure)	: Not classified	
Aspiration hazard	: Not classified	
Symptoms/injuries after inhalation	: May cause respiratory irritation.	
Symptoms/injuries after skin contact	: Causes skin irritation. May cause an allergic skin reaction.	
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Symptoms/injuries after eye contact	: Causes serious eye irritation.
Symptoms/injuries after ingestion	: May cause gastrointestinal irritation.

SECTION 12: Ecological information	
12.1. Toxicity	
Ecology - general	: Toxic to aquatic life with long lasting effects.
12.2.Persistence and degradabilityNo additional information available	
12.3.Bioaccumulative potentialNo additional information available	
12.4. Mobility in soil No additional information available	
12.5. Other adverse effects No additional information available	
SECTION 13: Disposal consideration	us
13.1. Waste treatment methods	
Waste treatment methods	: Do not discharge to public wastewater systems without permit of pollution control authorities. No discharge to surface waters is allowed without an NPDES permit.
Waste disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations. Do not allow the product to be released into the environment.
SECTION 14: Transport information	
In accordance with DOT	
Transport document description	: UN3082 Environmentally hazardous substances, liquid, n.o.s. (Contains: Epoxy Resin), 9, III
UN-No.(DOT)	: 3082
DOT NA no.	: UN3082
Proper Shipping Name (DOT)	: Environmentally hazardous substances, liquid, n.o.s.
Department of Transportation (DOT) Hazard Classes	: 9 - Class 9 - Miscellaneous hazardous material 49 CFR 173.140
Hazard labels (DOT)	: 9 - Class 9 (Miscellaneous dangerous materials)
Packing group (DOT)	: III - Minor Danger
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: No limit
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: No limit
DOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
Additional information	
Other information	: No supplementary information available.
Transport by sea No additional information available Air transport	
No additional information available	
SECTION 15: Regulatory information	i
15.1. US Federal regulations	
R1 Epoxy Resin	
All chemical substances in this product are liste	d in the EPA (Environment Protection Agency) TSCA (Toxic Substances Control Act) Inventory

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15.2. International regulations

CANADA

No additional information available.

15.3. US State regulations

California Proposition 65

This product contains, or may contain, trace quantities of a substance(s) known to the state of California to cause cancer and/or reproductive toxicity

Ethylbenzene (100-41-4)				
U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	No significance risk level (NSRL)
Yes	No	No	No	

Toluene (108-88-3)				
U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	No significance risk level (NSRL)
No	Yes	No	No	
Benzene (71-43-2)				<u>.</u>
U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	No significance risk level (NSRL)
Yes	Yes	No	Yes	
Benzyl alcohol (100-51-6)			
U.S Massachusetts - Rig U.S Pennsylvania - RTK				

SECTION 16: Other information			
Indication of changes	: Revision 1.0: New SDS Created.		
Revision date	: 04/02/2015		
Other information	: Author: NMR.		
NFPA health hazard	: 2 - Intense or continued exposure could cause temporary incapacitation or possible residual injury unless prompt medical attention is given.		
NFPA fire hazard	: 0 - Materials that will not burn.		
NFPA reactivity	: 0 - Normally stable, even under fire exposure conditions, and are not reactive with water.		
HMIS III Rating			
Health	: 2*		
Flammability	: 0		
Physical	: 0		
Personal Protection	:		

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The information on this Data Sheet represents our current data and best opinion as to the proper use in handling of this material under normal conditions. Any use of the material which is not in conformance with this Data Sheet or which involves using this material in combination with any other material or any other process is the responsibility of the user. All materials present unknown health hazards and should be used with caution. Although certain hazards are described herein, the manufacturer and its agents cannot guarantee that these are the only hazards which exist. Further, the manufacturer and its agents assume no responsibility for personal injury or property damage to vendors, users, or third-parties caused by this material. User assumes all risks associated with the use of this material.