



## Chemical Bonding Product

- Vinyl/Moisture Cured Urethane
- Non-Sanding Primer
- Adhesion Promoter Before Application of *Tuff Stuff* epoxy for Blister Protection

### Product Description

Hawks Grip is intended for application directly to the fiberglass hull in place of sanding, and used in combination with *Tuff Stuff* for superior blister protection.

### Product Information

<b>Colors:</b>	Blue
<b>Finish/Sheen:</b>	High Gloss
<b>Mix Ratio:</b>	Part A: Part B: Part C
<b>Solids by Volume :</b>	25%
<b>Shipping Weight:</b>	7lbs./gal.
<b>Flash Point:</b>	24 F
<b>VOC:</b>	635 gram/liter
<b>Film Thickness:</b>	1-2 mils wet equals 0.25- 0.5 mils dry
<b>Recommended Coats:</b>	1
<b>Theoretical Coverage:</b>	450 Sq.Ft./per .75GL Kit @ recommended film thickness

### Benefits Vs Competition

- Design to go under *Tuff Stuff*
- Better Adhesion
- Fast drying
- Harder Primer
- Less Number of Coats
- 100% Reduction Means Less Product Needed

### Application Details

<b>Method:</b>	Brush, roller and spray
<b>Induction/ Sweat-in Time:</b>	0 Minutes
<b>Thinner:</b>	N/A
<b>Cleaner:</b>	MEK, Acetone
<b>Pot Life:</b>	8 HRS

### Application Intervals

Substrate Temp.	Drying Time (Hrs)		
	Min.	Max.	Overcoat
73°F (23°C)	20mins	4 HRS	NA

Consult your Sea Hawk Representative for the system best suited for surfaces to be protected.

## NEW NAUTICAL COATINGS, INC.

14805 49th Street North • Clearwater, FL 33762 • (727) 523-8053 • 1-800-528-0997 • FAX (727) 523-7325

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## Limitations

Apply in good weather when air and surface temperatures are above 50°F (10°C). Surface temperature must be at least 50°F (10°C) above dew point. For optimum application properties, bring material to 70-80°F (21-27°C) temperature range prior to mixing and application. Unmixed material (in closed containers) should be maintained in protected storage between 40° and 100°F (4-38°C).

## Surface Preparation

Apply to only clean, dry surfaces. Remove all grease, oil, wax or other foreign material using S-80 or s-90 of detergent washing. (SSPC-SPI)  
New construction: dependent on yard procedures, consult your Sea Hawk representative.

## Application

Apply by brush, roller or spray. Apply 1-2 mil wet.

### Equipment

**Brush:** China Bristle

**Roller:** Solvent resistant Roller 3/8" pile smooth to medium prewash roller cover to remove loose fibers prior to use.

**Airless Spray:** Minimum 30:1 ratio pump; 0.011.015" orifice tip; 1/4" ID high-pressure material hose; 90 psi line pressure; 60 mesh filter.

## Thinning

N/A

## Cleanup

Clean all equipment immediately after use with Sea Hawk MEK or acetone. It is a good practice to periodically flush out spray equipment during the course of the day. Frequency should depend upon amount spray, temperature, elapsed time including delay, etc.

## Safety

Prior to use, obtain and consult the "Material Safety Data Sheet" of this product for health and safety information. Read and observe all precautionary notices on container labels.

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