



Performance Coating

- Racing Finish
- Compatible with VC-17
- No Sanding Between Coats
- Bright Colors

PRODUCT DESCRIPTION –SH400 Series

Silver Bullet is a friction reducing, low drag, high performance coating. Silver Bullet gives an immediate super smooth racing finish without the need of sanding.

PRODUCT INFORMATION: SH400

Item Number:	SH400 Series	Solids by Weight:	34.5%
Colors:	Silver, Blue, Black, Red	Mix Ratio:	1QT + Zinc Dust
Finish/Sheen:	Flat	Shipping Weight:	2.22 lbs.
Typical Shelf Life:	2 years	Flash Point:	63° F
Volume Solids:	20.5% ±2%	VOC:	630 Grams/Liter
Thinner:	Sea Hawk 7105	Cleanup:	Isopropyl Alcohol

Dry Film Thickness:	5.0 Mills Wet Equals 1.0 Mills Dry per Coat
Recommended Coats:	1-4 as needed per substrate
Theoretical Coverage:	85 Sq.Ft./QT @ Recommended Film Thickness

LIMITATIONS

Apply in good weather when air and surface temperatures are above 41°F (5°C). Surface temperature must be a least 41°F (5°C). Unmixed material (in closed containers) should be maintained in protected storage between 40° and 100°F (4-38°C). Prolonged atmospheric exposure of this product may detract from performance. Technical and application data herein is for the purpose of establishing a general guideline of the coating and proper coating application procedures. As application, environmental and design factors can vary significantly due care should be exercised in the selection, verification of performance, and use of the coating.

SURFACE PREPARATION

Paint only clean, dry surfaces. Remove all grease, oil, wax, or other foreign material with Sea Hawk S-80, Sea Hawk S-90 Cleaner & Etch, or detergent washing. (SSPC-SPI)

FIBERGLASS SURFACES: Remove wax and or contaminants as per above instructions. Matte sand with 320 grade (grit) paper. Wipe down with Sea Hawk S-80, or S-90 to remove sanding residue.

PREVIOUSLY PAINTED SURFACES:

Previously Painted with Similar Type Coating:

Sand with 320 grade (grit) paper. Wipe down with Sea Hawk S-80, or S-90 to remove sanding residue.

Previously Painted with Hard Antifouling: Due to the porosity of hard antifouling paints; sand several times starting with 80 grade (grit) sandpaper working to the final sanding of 320 grade (grit). Wipe down with Sea Hawk S-80, or S-90 to remove sanding residue.

Previously Painted with Soft Antifouling: Remove before application.



Underwater Metals: Underwater metals should be primed prior to coating. Grind or blast to white metal and wipe clean with Sea Hawk S-80. Prime bare metal within one hour to avoid corrosion. Silver Bullet MAY BE USED ON ALUMINUM, but an anticorrosive primer is strongly recommended. Prime with Sea Hawk S-75, S-75C; S-76-S76C; Shawkocon; or Tuff Stuff.

APPLICATION

Silver Bullet is a two-part coating that must be mixed prior to use. Mix Part A Base with Part B Zinc Dust (found in plastic bag under the cap. Mix thoroughly and stir occasionally during application.

APPLICATION DETAILS

EQUIPMENT

Airless Spray Pressure: 170-204 bar/2500-3000 psi. Tip Size: 0.53 mm/21 thou.

Conventional Spray Pressure Pot: Pressure: 3.44-4.47 bar/50-65 psi (gun pressure); 8-10 psi (pot pressure). Tip Size: 1.5-1.8 mm/60-70 thou. Siphon Cup: Pressure: 3.44-4.47 bar/50-65 psi - gun pressure. Tip Size: 1.8-2.2 mm/70-85 thou. When spraying with Siphon Cup equipment, reduce with Isopropyl Alcohol.

Method: Brush, foam or short nap roller or spray
Induction/ Sweat-in Time: 5 minutes
Pot Life: N/A
Thinners: Sea Hawk 7105
Clean Up Solvent: Isopropyl Alcohol

Dry Time Table:

Temperature		Touch	Overcoating Time		Launch Time	
F°	C°	Dry	Min	Max	Min	Max
41°	5°	5 min	10 min	N/A	20 min	N/A
59°	15°	5 min	10 min	N/A	20 min	N/A
73°	23°	5 min	10 min	N/A	15 min	N/A
95°	35°	5 min	10 min	N/A	10 min	N/A

TRANSPORTATION & STORAGE

Product should be kept in securely closed containers during transport and storage. Exposure to air and extremes of temperature should be avoided. For the full shelf life of product to be realized ensure that between use the container is firmly closed and the temperature is between 5°C/40°F and 35°C/95°F. Keep out of direct sunlight.

SAFETY

DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal. Remainders of Product cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.

GENERAL: Prior to use, obtain and consult the "Material Safety Data Sheet" (MSDS) of this product for health and safety information. Available at: www.seahawkpaints.com Read and observe all precautionary and safety notices on container labels.

NJ/PA Right to Know Information

Contains: Isopropyl Alcohol 00067-63-0, n-Propyl Alcohol 00071-23-8, Zinc Flake 7440-66-6, Polymer 9004-57-3, Tetrachloroisophthalonitrile 1897-45-6, Pigment 1333-86-4, 00147-14-8, 9004-57-3, 7023-61-2, 8050-09-7

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