



## THE BEST PRODUCT FOR ALUMINUM & STEEL

- #1 Product For Mega Yacht Protection
- Extremely High Build

### Product Description

A two component high build Coal Tar Epoxy for use on properly prepared steel, aluminum, galvanized and concrete substrates.

### Product Information

<b>Colors:</b>	Black
<b>Finish/Sheen:</b>	Gloss
<b>Converter:</b>	1:1 1255, 125 5B
<b>Copper Content:</b>	N/A
<b>Volume Solids:</b>	85%
<b>Solids by Weight:</b>	
<b>Mix Ratio:</b>	4:1
<b>Shipping Weight:</b>	57 lbs including catalyst
<b>Flash Point:</b>	110° F
<b>VOC:</b>	170 Grams/Liter
<b>Film Thickness:</b>	12 mils wet equals 8 mils dry per coat; can be applied at 20-30 mils wet to obtain 14-20 mils dry when applied by airless
<b>Recommended Coats:</b>	1
<b>Theoretical Coverage:</b>	140 sq.ft./gal. @ recommended film thickness

### Benefits VS. Competition

- Extremely High Build Epoxy for Maximum Protection
- Part of the Sea Hawk Aluminum Barrier Coat System Preferred by Mega Yachts

### Application Details

<b>Method:</b>	Brush, roller or spray
<b>Induction/Sweat-in Time:</b>	5-10 minutes
<b>Thinner:</b>	Sea Hawk 2031
<b>Cleaner:</b>	Sea Hawk 2031
<b>Pot Life:</b>	@50-60°F 4-6 Hours @60-80°F 2-4 Hours @80-100°F 1-2 Hours

### Overcoating Interval

Substrate Temp.	Drying Time (Hrs)			
	Touch	Min.	Max.	Launch
73°F (23°C)	4 Hr	6 Hr	12 Hr	NA

Consult your Sea Hawk Representative for the system best suited for surfaces to be protected

### Limitations

Apply in good weather when air and surface temperatures are above 50°F (10°C). Surface temperature must be a least 50°F (10°C) above dew point. For optimum application properties, bring material to 70-80°F (21-27°C) temperature range prior to mixing and application. Unmixed material (in closed containers) should be maintained in protected storage between 40° and 100°F (4-38°C).

Prolonged atmospheric exposure of this product may detract from performance.

Technical and application data herein is for the purpose of establishing a general guideline of the coating and proper coating application procedures. As application, environmental and design factors can vary significantly due care should be exercised in the selection, verification of performance, and use of the coating.

### Surface Preparation

Paint only clean, dry surfaces. Remove all grease, oil, wax, or other foreign material by solvent (SeaHawk S-80 Wax "N" Greaser) or detergent washing. (SSPC-SPI).

**New Construction:** Dependent on yard procedures, consult your Sea Hawk Representative.

### Application

Apply by brush, roller or spray. Application by brush or roller may require more than one coat.

Where two coats are required apply second coat as soon as first is firm. Maximum recoat time is 18 hours. If 1255 cures beyond the recoat time uniformly abrade surface to a dull golden brown by brush blasting under low pressure, or sanding with 80 grit sandpaper.

### Mixing

Agitate Part A with a power agitator to reduce viscosity; then add part B and mix thoroughly for 3 minutes.

### Equipment

**Brush:** China Bristle

**Roller:** Solvent Resistant Roller Cover 3/8" pile smooth to medium Prewash Roller Cover to remove loose fibers prior to use.

**Airless Spray:** Minimum 45:1 ratio pump; 1-2 gallons GPM; 0.21-0.31" orifice tip; 3/8" ID high-pressure material hose; 90 PSI line pressure; 60 mesh filter.

### Thinning

Not to exceed 1 quart per gallon using Sea Hawk 2031.

### Cleanup

Clean all equipment immediately after use with Sea Hawk 2031. It is a good practice to periodically flush out spray equipment during the course of the day. Frequency should depend upon amount sprayed, temperature, elapsed time including delay, etc.

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## NEW NAUTICAL COATINGS, INC.

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