



GREAT MOISTURE BARRIER

- Great for Use Over Any Existing Bottom Paint
- Anticorrosive Properties
- Adhesion Promoter
- No Overcoat Window

Product Description

Chlorinated rubber based primer recommended for use over previous copper based antifoulants prior to recoating to insure excellent adhesion. High build, corrosion resistant, for use on new or old metal and fiberglass substrates.

Product Information

Colors:	Yellow
Finish/Sheen:	Flat
Converter:	One Pack
Copper Content:	N/A
Volume Solids:	31% ±2%
Solids by Weight:	
Mix Ratio:	One Pack
Shipping Weight:	10.29 lbs.
Flash Point:	80° F
VOC:	594 Grams/Liter
Film Thickness:	6 mils wet equals 2 mils dry per coat
Recommended Coats:	1
Theoretical Coverage:	125 sq.ft./gal. @ recommended film thickness

Benefits VS. Competition

- Compatible Over Existing Antifoulants
- No Other Comparable Product on the Market
- No Overcoat Window
- Best Adhesion Promoter in the Industry

Application Details

Method:	Brush, roller or spray
Induction/	
Sweat-in Time:	N/A
Thinner:	Sea Hawk 2031
Cleaner:	Sea Hawk 2031
Pot Life:	N/A

Overcoating Interval

Substrate Temp.	Drying Time (Hrs)			Overcoat
	Touch	Min.	Max.	
73°F (23°C)	2 Hr	1 Hr	None	12 Hr

May be overcoated as little as 2 hours depending on atmospheric conditions: a recommended overnight dry before applying antifoulant.

Consult your Sea Hawk Representative for the system best suited for surfaces to be protected.

Limitations

Apply in good weather when air and surface temperatures are above 50°F (10°C). Surface temperature must be at least 50°F (10°C) above dew point. For optimum application properties, bring material to 70-80°F (21-27°C) temperature range prior to mixing and application. Unmixed material (in closed containers) should be maintained in protected storage between 40° and 100°F (4-38°C).

Prolonged atmospheric exposure of this product may detract from performance.

Technical and application data herein is for the purpose of establishing a general guideline of the coating and proper coating application procedures. As application, environmental and design factors can vary significantly due care should be exercised in the selection, verification of performance, and use of the coating.

Surface Preparation

Paint only clean, dry surfaces. Remove all grease, oil, wax, or other foreign material using SeaHawk S-80, S-90 or detergent washing. (SSPC-SPI).

New Construction: Dependent on yard procedures, consult your Sea Hawk Representative.

Application

Apply by brush, roller or spray. Apply 6 mils wet, which will yield 2 mils dry per coat.

EQUIPMENT

Brush: China Bristle

Roller: Solvent Resistant Roller Cover 3/8" pile smooth to medium Prewash Roller Cover to remove loose fibers prior to use.

Airless Spray: Minimum 30:1 ratio pump; 1 GPM 0.013-0.023 orifice tip; 1/4" ID high-pressure material hose; 90 PSI line pressure; 60 mesh filter.

Thinning

If thinning is necessary, thin up to a maximum of 10% with Sea Hawk 2031.

Cleanup

Clean all equipment immediately after use with Sea Hawk 2031. It is a good practice to periodically flush out spray equipment during the course of the day. Frequency should depend upon amount sprayed, temperature, elapsed time including delay, etc.

Safety

Prior to use, obtain and consult the "Material Safety Data Sheet" of this product for health and safety information. Read and observe all precautionary notices on container labels.

NEW NAUTICAL COATINGS, INC.

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