



DESIGNED FOR USE ON BARE ALUMINUM



- A Mega Yacht Favorite
- For Use On Running Gear, Trim Tabs, and Shafts

Product Description

Anticorrosive Epoxy Primer for use on properly steel, aluminum or galvanized steel. S-76 is specifically designed for underwater metal surfaces including hulls, running gear, and the lower units of outboards and I/O's. It provides an excellent barrier to reduce pitting of the metal from galvanic corrosion.

Product Information

Colors:	Light Yellow
Finish/Sheen:	Flat
Converter:	1:1 S-76, S-76C
Copper Content:	N/A
Volume Solids:	46%
Solids by Weight:	
Mix Ratio:	1:1
Shipping Weight:	22.03 lbs./Gal.
Flash Point:	60° F
VOC:	448 Grams/Liter
Film Thickness:	2.2 mils wet equals 1 mil dry per coat
Recommended Coats:	2
Theoretical Coverage:	741 Sq.Ft./Gal. @ recommended film thickness

Benefits VS. Competition

- Only Product Like it on the Market
- Easy to Work With and Apply
- Part of the Sea Hawk Aluminum Barrier Coat System Preferred by Mega Yachts

Application Details

Method:	Brush, roller or spray
Induction/Sweat-in Time:	30 minutes
Thinner:	NA
Cleaner:	Sea Hawk 2031
Pot Life:	3 hours

Overcoating Interval

Substrate Temp.	Drying Time (Hrs)			
	Touch	Min.	Max.	Launch
73°F (23°C)	4 Hr	6 Hr	8	NA

Consult your Sea Hawk Representative for the system best suited for surfaces to be protected.

NEW NAUTICAL COATINGS, INC.

14805 49th Street North • Clearwater, FL 33762 • 727.523.8053 • 800.528.0997 • FAX 727.523.7325

www.SeaHawkPaints.com

Limitations

Apply in good weather when air and surface temperatures are above 50°F (10°C). Surface temperature must be at least 50°F (10°C) above dew point. For optimum application properties, bring material to 70-80°F (21-27°C) temperature range prior to mixing and application. Unmixed material (in closed containers) should be maintained in protected storage between 40° and 100°F (4-38°C).

Prolonged atmospheric exposure of this product may detract from performance.

Technical and application data herein is for the purpose of establishing a general guideline of the coating and proper coating application procedures. As application, environmental and design factors can vary significantly due care should be exercised in the selection, verification of performance, and use of the coating.

Surface Preparation

Paint only clean, dry surfaces. Remove all grease, oil, wax, or other foreign material using SeaHawk S-80, S-90, or detergent washing. (SSPC-SPI).

New Construction: Dependent on yard procedures, consult your Sea Hawk Representative.

Application

When over coating S-76 Epoxy Primer, it is important to meet the required over coating times in order to achieve the best adhesion because temperature and humidity control dry times. It is hard to give exact times of cure. An easier rule in epoxies is when the coating is dry to the touch, yet still has some tack; it is ready to be over coated. However, if the coating is completely cured it needs to be thoroughly sanded with 80 grit sand paper to remove shine. If the coating is not sanded after full cure, bottom coating will not adhere.

Thinning

No thinning is necessary.

Cleanup

Clean all equipment immediately after use with Sea Hawk 2031. It is a good practice to periodically flush out spray equipment during the course of the day. Frequency should depend upon amount sprayed, temperature, elapsed time including delay, etc.

Safety

Prior to use, obtain and consult the "Material Safety Data Sheet" of this product for health and safety information. Read and observe all precautionary notices on container labels.

NEW NAUTICAL COATINGS, INC.

14805 49th Street North • Clearwater, FL 33762 • 727.523.8053 • 800.528.0997 • FAX 727.523.7325

www.SeaHawkPaints.com