

# Technical Bulletin:

## TUFF STUFF & TUFF STUFF Low VOC Primer – Achieving Dry Film Thickness Requirements

### Overview

- Wet Film Thickness (WFT) results with various types of applications
- Final Dry Film Thickness (DFT) requirements
- Required number of coats

#### **TUFF STUFF and TUFF STUFF Low VOC Wet Film Thickness (WFT) and Dry Film Thickness (DFT) expected results (average) during application:**

Roller application: 8 - 10 mils WFT per coat = 4 - 5 mils DFT

Spraying application: 15 mils WFT per coat = 7.5 mils DFT

#### **Final Dry Film (DFT) Thickness requirements:**

Fiberglass hull: 10 mils

Aluminum hull using copper-free paint: 10 mils

Aluminum hull using copper-based paint: 20 mils

Steel hull: 10 mils

Based on the Wet Film Thickness during application and the Dry Film Thickness requirements,  
**2 - 4 coats of TUFF STUFF Primer will be needed.**

*For more information contact your local Sea Hawk Paints sales representative or contact us at  
ContactUs@SeaHawkPaints.com and 727-523-8053 8:00 a.m. – 4:30 p.m. (EST) Monday – Friday*

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