S-76 Tack Coat Primer™
Technical Data Sheet

Designed for Underwater Metal Surfaces
- For Use on Hulls, Running Gear, Trim Tabs, and Shafts
- Used as a tack coat prior to coating with high build primers

PRODUCT INFORMATION

Colors: Light Yellow
Finish/Sheen: Flat
Converter: 1:1 - S-76 Part 1 Base & S-76 Part 2 Catalyst
Volume Solids: 46%
Mix Ratio: 1:1
Shipping Weight: 22.03 Lbs/Kit (9.99 kg)
Flash Point: 60°F (15.55°C)
VOC: 448 Grams/Liter
Film Thickness: 2.2 mils (55.88 µ) wet equals 1 mil (25.4 µ) dry per coat
Recommended Coats: 2
Theoretical Coverage: 741 Sq. Ft/Gal (18.18 m²/L) @ recommended film thickness
This product is a multiple component paint coating and is not to be used alone.

FEATURES & BENEFITS
- Only Product Like it on the Market
- Easy to Work With and Apply
- Part of the Sea Hawk Aluminum Barrier Coat System Preferred by Mega Yachts

APPLICATION DETAILS

Method: Brush, Roller or Spray
Induction/Sweat-In Time: 30 Minutes
Thinner: N/A
Cleaner: Sea Hawk 2044
Pot Life: 3 Hours

Revision date: June 2019
Overcoating Intervals (Drying time in hours):

<table>
<thead>
<tr>
<th>Substrate Temp.</th>
<th>Touch Dry</th>
<th>Minimum</th>
<th>Maximum</th>
<th>Launch</th>
</tr>
</thead>
<tbody>
<tr>
<td>73°F (23°C)</td>
<td>4 Hours</td>
<td>1 Hour</td>
<td>5 Days</td>
<td>N/A</td>
</tr>
</tbody>
</table>

S-76 should be used in conjunction with another primer such as Tuff Stuff prior to applying antifoulant/topcoat.

Consult your Sea Hawk Representative for the system best suited for surfaces to be protected.

APPLICATION

When over coating S-76 Tack Coat Primer, it is important to meet the required over coating times in order to achieve the best adhesion because temperature and humidity control dry times. It is hard to give exact times of cure. An easier rule in epoxies is when the coating is dry to the touch, yet still has some tack; it is ready to be over coated. However, if the coating has been fully cured for longer than 5 days, it needs to be thoroughly sanded with 80 grit sand paper to remove shine. If the coating is not sanded after 5 days of full cure, application of additional primers will not adhere.

EQUIPMENT

Brush: China Bristle
Roller: Solvent Resistant Roller Cover 3/8” (9.5 mm) pile smooth to medium. Prewash Roller Cover to remove loose fibers prior to use.
Airless Spray: Minimum 33:1 – 2 GPM (7.57 L/min ratio pump; “0.017-0.026” (0.43-0.66 mm) orifice tip; 3/8” (9.5 mm) ID high-pressure material hose; 90 PSI (620.5 kPa) line pressure; 60 mesh filter.
Thinning: No thinning is necessary.
Cleanup: Clean all equipment immediately after use with Sea Hawk 2031. It is a good practice to periodically flush out spray equipment during the course of the day. Frequency should depend upon amount sprayed, temperature, elapsed time including delay, etc.

SAFETY

Prior to use, obtain and consult the “Safety Data Sheet” of this product for health and safety information. Read and observe all precautionary notices on container labels.